

MICROCOPY RESOLUTION TEST CHART
"NATIONAL BUREAU OF STANDARDS-1963-A



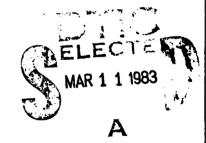
SUPERSONIC AND SUBSONIC WIND TUNNEL HEAT-TRANSFER
MEASUREMENTS IN THE BASE CAVITY REGION OF THE
SHUTTLE SOLID ROCKET BOOSTER DURING SIMULATED REENTRY

W. R. Hawkins and K. W. Nutt
Calspan Field Services, Inc.

September 1982

Final Report for Period August 16-20, 1982

Approved for public release; distribution unlimited.



ARNOLD ENGINEERING DEVELOPMENT CENTER
ARNOLD AIR FORCE STATION, TENNESSEE
AIR FORCE SYSTEMS COMMAND
UNITED STATES AIR FORCE

88 •8 14 006

TIC FILE COPY

NOTICES

When U. S. Government drawings, specifications, or other data are used for any purpose other than a definitely related Government procurement operation, the Government thereby incurs no responsibility nor any obligation whatsoever, and the fact that the government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise, or in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

References to named commercial products in this report are not to be considered in any sense as an endorsement of the product by the United States Air Force or the Government.

APPROVAL STATEMENT

This report has been reviewed and approved.

1. J. Deal

J. T. BEST Aeronautical Systems Branch Deputy for Operations

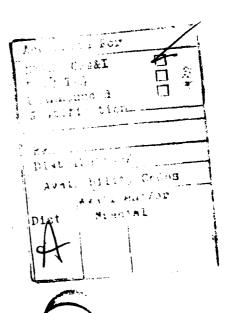
Approved for publication:

FOR THE COMMANDER

JOHN M. RAMPY, Director

Aerospace Flight Dynamics Testing

Deputy for Operations



UNÇLASSIFIED

SECURITY CEASSIFICATION OF THIS PAGE (WHEN DAIL	Ellioted)	
REPORT, DOCUMENTATION	PAGE	READ INSTRUCTIONS BEFORE COMPLETING FORM
I. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
AEDC-TSR-82-V28	AD-A125499	
SUPERSONIC AND SUBSONIC WIND TUNNE MEASUREMENTS IN THE BASE CAVITY RESHUTTLE SOLID ROCKET BOOSTER DURING REENTRY	GION OF THE	5. TYPE OF REPORT & PERIOD COVERED Final Report August 16-20, 1982 6. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(a)		8. CONTRACT OR GRANT NUMBER(a)
W. R. Hawkins and K. W. Nutt, Cals Services, Inc.	pan Field	
PERFORMING ORGANIZATION NAME AND ADDRESS Arnold Engineering Development Cen Air Force Systems Command Arnold Air Force Station, TN 37389	ter	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS Program, Element - 921E02
11. CONTROLLING OFFICE NAME AND ADDRESS		12. REPORT DATE
NASA/MSFC		September 1982
ED-33		13. NUMBER OF PAGES
Huntsville, AL 35812		41
14. MONITORING AGENCY NAME & ADDRESS(Il dilleren	from Controlling Office)	15. SECURITY CLASS. (of this report)
•	·	UNCLASSIFIED
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE N/A
6. DISTRIBUTION STATEMENT (of this Report)		

Approved for public release; distribution unlimited.

17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)

18. SUPPLEMENTARY NOTES

Available in Defense Technical Information Center (DTIC).

19. KEY WORDS (Continue on reverse side if necessary and identify by block number) wind tunnel testing cavity heating space shuttle solid rocket booster reentry heating

ABSTRACT (Continue on reverse side if necessary and identify by block number)

Tests were conducted on the aft section of the Space Shuttle Solid Rocket Booster at Mach numbers 3.75 and 0.5 at selected angles of attack from 90-180 deg simulating reentry attitudes. The tests were conducted in the AEDC Supersonic Wind Tunnel A to obtain heat-transfer coefficients in the base cavity region.

DD 1 JAN 73 1473

EDITION OF 1 NOV 65 IS OBSOLETE

CONTENTS

S

0

		Page
1.0		2 4
2.0	2.1 Test Facility	4
3.0	2.3 Test Instrumentation	5
	3.1 Test Conditions	· 6
	3.3 Data Reduction	7 9
4.0	DATA PACKAGE PRESENTATION	9 10
	APPENDIXES	
I. .	ILLUSTRATIONS	
Fig	ures	
1.		12
2.		13
3.		14
4. 5.	Tunnel Installation Sketch	15
6.	Photograph of Short Nozzle Configuration Showing General	_. 16
٥.	Gage Arrangement	17
7.	Model Instrumentation Sketch	18
8.	QDOT Versus TW/TT Linear Curve Fit	20
9.	Shadowgraph Depicting Model Flow Field	21.
ıı.	TABLES	
1.	Data Transmittal Summary	24
2.	Estimated Uncertainties	25
3.		27
4.		28
5.	Heat Gage Calibration Factors	29
	. SAMPLE TABULATED DATA	
1.	Gardon Gage Data	
2.	Pressure Data	34
IV.	SAMPLE PLOTTED DATA	
1.	· · · · · · · · · · · · · · · · · · ·	36
2.		37
3.		38
4:	Heat-Transfer/Pressure Correlation	39
٧.	THEORETICAL METHOD FOR COMPUTING LOCAL HEAT TRANSFER AND	
•	RECOVERY TEMPERATURE ON A YAWED CYLINDER	41

NOMENCLATURE

•	
AO	Intercept of linear curve fit (see Eq. 7)
A1	Slope of linear curve fit (see Eq. 8)
ALPB1	Model sting prebend angle, deg (see Fig. 4)
ALPB2	Model adaptor prebend angle, deg (see Fig. 4)
ALPHA	Model angle of attack, deg (see Fig. 4)
ALPI	Indicated sector pitch angle, deg
C1	Gardon gage calibration factor measured at 530°R, Btu/ft ² -sec/mv
C2	Temperature corrected Gardon gage calibration factor, Btu/ft2-sec/mv (see Eq. 1)
CONFIGURATION	Model configuration designation (see Fig. 5)
DEL	Angle between cylinder local stagnation line and gage or pressure tap
E	Gardon gage output, mv
H-BG, HBG	Reference heat-transfer coefficient on a yawed cylinder of radius 2.19 in. as determined by the Beckwith-Gallagher Method (see Appendix V, Eq. 1) Btu/ft2-sec-*R
H(TAW)	Heat-transfer coefficient determined from curve- fit of measured heat-flux and wall temperature, Btu/ft2-sec-°R (see Eq. 8)
H(TT)	Heat-transfer coefficient based on TT, QDOT/(TT-TW), Btu/ft2-sec-*R
GAGE NUMBER	Gage number designation (see Table 3)
KG	Gardon gage temperature calibration factor, *R/mv
LAMDA	Angular complement of ALPHA, deg ALPHA-90
M, KACH NUMBER	Free-stream Mach number
MU, Mu	Dynamic viscosity based on free-stream temperature, lbf-sec/ft ²
n	Number of points used for linear least-squares curve fit of QDOT versus TW
P	Free-stream static pressure, psia
PHI	Model roll angle, deg
PM	Measured model pressure, psia
PSKT	Average of the four aft skirt measured internal pressures, psia
PT	Tunnel stilling chamber pressure, psia

Can from

四人图

PT2	Total pressure downstream of a normal shock, psia
Q	Free-stream dynamic pressure, psia
QDOT	Heat transfer rate, Btu/ft ² -sec
R2	Linear regression coefficient
RE	Free-stream Reynolds number, ft-1
RHO	Free-stream density, 1bm/ft ³
RUN	Data set identification number
ST(TAW)	Computed Stanton number based on TAW, assumes specific heat of air constant,
	$ST(TAW) = \frac{H(TAW)}{(.24)(RHO)(V)}$
T	Free-stream static temperature, °R
TAP NUMBER	Pressure orifice identification number
TAW	Computed adiabatic wall temperature at each gage location from extrapolation of curve-fit to zero heat flux, °R (see Fig. 8)
TE	Static temperature at boundary-layer edge, °R (see Appendix V, Eq. 4)
TGDEL	Temperature differential between the center and the edge of the Gardon gage disc, *R
TGE	Gardon gage edge temperature, °R
ТНВ	Angular location of model instrumentation measured from + Z in the model fixed coordinate system (see Fig. 7)
THIGH	Highest temperature for which the heating rate versus TW/TT curve was fit, °R
TLOW	Lowest temperature for which the heating rate versus TW/TT curve was fit, °R
TT	Tunnel stilling chamber temperature, 'R or 'F
TW	Gage surface temperature, °R (see Eq. 3)
▼ .	Free-stream velocity, ft/sec
Y,2	Orthogonal fixed body axis system directions (see Fig. 7)

C

1.0 INTRODUCTION

The work reported herein was performed by the Arnold Engineering Development Center (AEDC), Air Force Systems Command (AFSC). under Program Element 921EO2, Control Number 9EO2, at the request of National Aeronautics and Space Administration (NASA), Marshall Space Flight Center (MSFC), Huntsville, Alabama, for Remtech, Inc., Huntsville, Alabama. The NASA project managers were Ed Brewer and Peter Sulyma and the Remtech project engineers were Leroy Hair and Carl Engel. The results were obtained by Calspan Field Services, Inc./AEDC Division, operating contractor for the Aerospace Flight Dynamics testing effort at the AEDC, AFSC, Arnold Air Force Station, Tennessee. The tests were performed in the Supersonic Wind Tunnel A in the von Karman Gas Dynamics Facility during the period from August 16, 1982 through August 20, 1982, under AEDC Project Number C742VA, (Calspan Project Number V41A-1R).

The primary objective of this test was to determine the internal heating environment on the shuttle solid rocket booster (SRB) skirt base cavity region during simulated reentry conditions.

Data were obtained at Mach numbers 3.75 and 0.5 on a 3-percent scale SRB model at free-stream unit Reynolds numbers of 4.2 x 10^6 and 3.4 x 10^6 , respectively. Runs were conducted at selected angles of attack and roll angles both with and without the nozzle extension.

To increase the temperature difference between the model surface and the recovery temperature, the model was cooled prior to injection during the supersonic phase using the Tunnel A vortex cooling system. The tunnel was operated with the maximum stagnation temperature available (280°F). During the subsonic phase the direction of heat transfer was reversed to take advantage of an increased driving potential, TT-TW. The Tunnel A auxiliary mass flow system was used to heat the model to approximately 280°F prior to injection. The tunnel was operated at a stagnation temperature of nominally 100°F.

A summary of the test data transmitted to the sponsor (NASA/MSFC) and the user (REMTECH) is presented in Table 1. Inquiries to obtain copies of the test data should be directed to NASA-MSFC, ED33, Huntsville, Alabama 35812. A microfilm record of the final tabulated data has been retained at AEDC.

2.0 APPARATUS

2.1 TEST FACILITY

Tunnel A (Fig. 1) is a continuous, closed-circuit, variable density wind tunnel with an automatically driven flexible-plate-type nozzle and a 40- by 40-in. test section. The tunnel normal operating range is from Mach 1.5 to 6 at maximum stagnation pressures from 29 to 200 psia, respectively, and stagnation temperatures up to 750°R at Mach number 6.

Minimum operating pressures range from about one-tenth to one-twentieth of the maximum at each Mach number. The tunnel is equipped with a model injection system which allows removal of the model from the test section while the tunnel remains in operation.

Although primarily a supersonic tunnel, Tunnel A can also be operated at subsonic Mach numbers to 0.8 by reducing the diffuser area until choking occurs at this point. The stagnation pressure for the present test was approximately 17 psia. A description of the tunnel and airflow calibration information may be found in the Test Facilities Handbook, Ref. 1.

2.2 TEST HARDWARE

Figure 2 is a photograph of the 3-percent scale model of the aft 40 percent of the SRB installed in the Tunnel A test section. Figure 3 shows the SRB model and the heating/cooling manifold installed in the Tunnel A tank. Figure 4 is the tunnel installation sketch showing the location of the sting prebend angles. The model was constructed of 17-4 stainless steel and supplied to AEDC by NASA/MSFC. The heat-transfer gages were installed at the AEDC. Three configurations were tested. These consisted of the short nozzle, the long nozzle and the short nozzle with the Nevins barrier (see Fig. 5). The intent of the Nevins barrier is to reduce heating in the skirt cavity during reentry.

2.3 TEST INSTRUMENTATION

The measuring devices, recording devices, and calibration methods used for all measured parameters are listed in Table 2a along with the estimated measurement uncertainties. Heat-transfer rate measurements were obtained with thermopile Gardon gages which were supplied and calibrated by the AEDC. The thermopile gage utilizes vapor-deposited layers of antimony and bismuth to form a thermopile on the back surface of the sensing foil. Gage sizes of 1/4 in. and 1/8 in. with sensing foil thicknesses of 0.01 in. and 0.005 in., respectively, were used. The gages were instrumented with Iron-Constantan thermocouples which provided the gage edge temperature measurement. Gage edge temperatures together with the thermopile output were used to determine the gage surface temperatures and corresponding gage heat-transfer rate. These data were then used to compute the local heat-transfer coefficient. A total of 32 Gardon® gages were installed in the model. A photograph showing the general gage arrangement for the short nozzle configuration is shown in Fig. 6. A sketch showing the general arrangement of the model instrumentation is presented in Fig. 7 and body locations are shown in Table 3.

Surface pressure on the model and the tunnel nozzle wall static were measured with the standard Tunnel A pressure system. The system is equipped with 15-psid, Bell and Howell transducers which are referenced to a near vacuum.

3.0 TEST DESCRIPTION

3.1 TEST CONDITIONS

H

5

A summary of the nominal test conditions at each Mach number is given below.

<u>M</u>	PT, psia	TT, °F	P, psia	$RE \times 10^{-6}/ft$
3.75	64	280	0.6	4.2
0.5	17	100	14.4	3.4

A test summary showing all configurations tested and the variables for each is presented in Table 4.

3.2 TEST PROCEDURES

In the AEDC continuous flow wind tunnels (A, B, C), the model is mounted on a sting support mechanism in an installation tank directly underneath the tunnel test section. The tank is separated from the tunnel by a pair of fairing doors and a safety door. When closed, the fairing doors, except for a slot for the pitch sector, cover the opening to the tank and the safety door seals the tunnel from the tank area. After the model is prepared for a data run, the personnel access door to the installation tank is closed, the tank is vented to the tunnel flow, the safety and fairing doors are opened, the model is injected into the airstream, and the fairing doors are closed. After the data are obtained, the model is retracted into the tank and the sequence is reversed with the tank being vented to atmosphere to allow access to the model in preparation for the next run. A given injection cycle is termed a run, and all the data are identified in the data tabulations by a run number.

The test procedure was as follows:

- During the supersonic test phase (M = 3.75) the model was cooled with an air distribution manifold (see Fig. 3) ensuring that the temperature was approximately 50°F and all gage edge thermocouples were within ±20°F of each other as judged by a video display of the temperature data.
- 2. The model was then injected at the desired test attitude, taking about 13 sec to reach the tunnel centerline and another 6 sec to travel to the forward test section.
- 3. At lift-off, a single loop of data was recorded followed by an 11-sec delay before data taking was resumed at approximately two-sec intervals until the model reached the full forward position. Subsequent single loops of data were taken at controlled time intervals as the measured heating rate decreased with time. (Nominally 90 sec).
- 4. The model was then retracted and the data recording was terminated. After each test run the model was cooled and prepared for a subsequent injection.

5. During the subsonic test phase (M = 0.50) the test procedure was identical except that the model was heated using the auxiliary mass flow system and the manifold distribution system described for the supersonic phase. The model was heated to approximately 280°F and the total temperature in the tunnel was maintained at nominally 100°F.

3.3 DATA REDUCTION

1

All free-stream parameters were computed assuming a perfect gas isentropic expansion from the tunnel stilling chamber and utilizing the measured pressure and temperature in the stilling chamber and the calibrated Mach number in the test section. Subsonically, the Mach number was determined by the ratio of tunnel stilling chamber and test section static pressure.

The thermopile Gardon gages used in the model are direct reading heat-flux transducers whose output may be converted to heating rate by means of a scale factor (see Table 5). The thermopile Gardon gage scale factor has been found to be a function of temperature, and therefore must be corrected for gage temperature changes according to the following equation.

$$C2 = C1[4.72878 - (2.83765 \times 10^{-2})(TGE) + (7.82707 \times 10^{-5})(TGE)^{2}$$

$$-(9.44869 \times 10^{-8})(TGE)^{3} + (4.30151 \times 10^{-11})(TGE)^{4}]$$
(1)

The heat flux to the thermopile gage can be calculated for any data point by the following equation:

$$QDOT = (E)(C2)$$
 (2)

The gage wall temperature is given by

$$TW = TGE + 0.75 TGDEL$$
 (3)

where the factor 0.75 represents the average, or integrated, value across the gage and

$$TGDEL = (KG)(E)$$
 (4)

The "optional" Gardon gage data reduction procedure was used to compute the heat-transfer coefficient. This technique provides a method for extrapolating to adiabatic wall temperature. This is important in Tunnel A where the difference between the model wall temperature and the adiabatic wall temperature is small. This small temperature difference causes the calculation of the heat-transfer coefficient to be sensitive to deviations from the actual adiabatic wall temperature. The special data reduction procedure is based on the concept that

$$H(TAW) = \frac{QDOT}{TAW - TW}$$
 (5)

where H(TAW) is assumed to be constant. Rearranging Equation (5) gives

$$QDOT = [H(TAW)][TAW] - [H(TAW)][TW]$$
 (6)

where [H(TAW)] [TAW] is a constant. Therefore, Equation (6) can be written in the form of a straight line

$$QDOT = AO + A1(TW)$$
 (7)

Since AO and A1 are constant, a comparison of Equations (6) and (7) gives

$$H(TAW) = -A1 \tag{8}$$

Setting QDOT = 0 in Equation (7) and solving for TW leads to the following relationship:

$$TAW = \frac{-A0}{A1} (9)$$

The actual steps in the data reduction procedure are to obtain a linear curve fit of QDOT versus TW for each gage (a typical plot is shown in Fig. 8) and evaluate AO and A1 in Equation (7). The quality of the curve fit is verified by examining the plotted data on a graphics display terminal. When the curve fit has been verified, the heat transfer coefficient can be calculated from Equation (8) and the adiabatic wall temperature can be determined from Equation (9). The value of TAW is checked to see if it is within the following range:

$$0.8 \le \frac{\text{TAW}}{\text{TT}} \le 1.01 \tag{10}$$

If Equation (10) is not satisfied, an asterisk is printed next to the value of TAW in the tabulated data.

The Stanton number based on adiabatic wall temperature may then be calculated by assuming a constant specific heat for air by:

$$ST(TAW) = \frac{H(TAW)}{(.24)(RHO)(V)}$$
 (11)

Appendix V contains a theoretical method (Ref. 2) for computing the stagnation-line heat-flux to a yawed cylinder. This method was used as the reference value for the experimentally derived heating coefficients. Representative plots are shown in Appendix IV.

A linear regression coefficient (R2) was used to indicate the quality of curve fit for the QDOT versus TW plots where

$$QDOT = AO + (A1)(TW)$$

The linear regression coefficient is defined by:

$$R2 = \frac{\left[\sum (QDOT)_{i}(TW)_{i} - \sum (QDOT)_{i}\sum (TW)_{i}\right]^{2}}{\left[\sum (TW)_{i}^{2} - \left(\sum (TW)_{i}^{2}\right)\left[\sum (QDOT)_{i}^{2} - \left(\sum (QDOT)_{i}^{2}\right)\right]}$$
(12)

The closer this value approaches 1.0, the better the quality of curve fit indicated.

In certain instances of very low heating, a valid linear curve fit could not be determined using the "optional" Gardon gage technique. In these cases, the "standard" Gardon gage heat-transfer coefficient was calculated by averaging 5 loops of measured QDOT and gage-edge temperature after full-forward was attained. In this case:

$$H(TAW) = H(TT) = \frac{QDOT}{TT-TW}$$
, $Btu/ft^2-sec-R$

These gages are annotated with an A in the Tabulated Data.

3.4 UNCERTAINTY OF MEASUREMENTS

È

In general, instrumentation calibrations and data uncertainty estimates were made using methods recognized by the National Bureau of Standards (NBS). Measurement uncertainty is a combination of bias and precision errors defined as:

$$U = \pm (B + t_{Q5}S) \tag{13}$$

where B is the bias limit, S is the sample standard deviation and t_{95} is the 95th percentile point for the two-tailed Student's "t" distribution (95-percent confidence interval), which for sample sizes greater than 30 is taken equal to 2.

Estimates of the measured data uncertainties for this test are given in Table 2a. The data uncertainties for the measurements are determined from in-place calibrations through the data recording system and data reduction program.

Propagation of the bias and precision errors of measured data through the calculated data was made in accordance with Ref. 3 and the results are given in Table 2b.

4.0 DATA PACKAGE PRESENTATION

Sample data tabulations are presented in Appendix III. In addition to the tunnel conditions, the measured adiabatic wall temperatures (TAW) and calculated heating coefficients H(TAW) are tabulated for each run. The model pressure data are included for each run to aid in evaluating the calculated heating coefficients. In addition, shadow-graphs were taken of each run to aid in the flow-field determination. Representative examples of these data are presented in Fig. 9.

During model testing some gages became inoperative. These gages are labeled as inoperative on the tabulated data.

REFERENCES

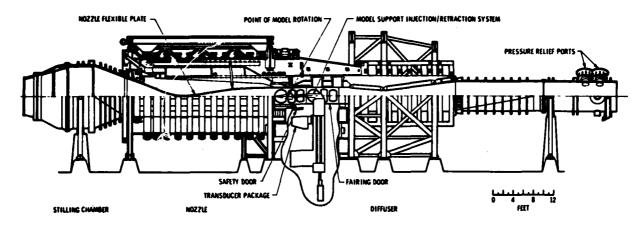
1. Test Facilities Handbook (Eleventh Edition). "Von Karman Gas Dynamics Facility Vol. 3". Arnold Engineering Development Center, April 1981.

.

- 2. Beckwith, I. E. and Gallagher, J. J. "Local Heat Transfer and Recovery Temperatures on a Yawed Cylinder at a Mach Number of 4.15 and High Reynolds Numbers," NASA TR R-104, 1961.
- 3. Abernethy, R. B., Thompson, J. W., et al. "Handbook of Uncertainty in Gas Turbine Measurements," AEDC-TR-73-5 (AD755356), February 1973.

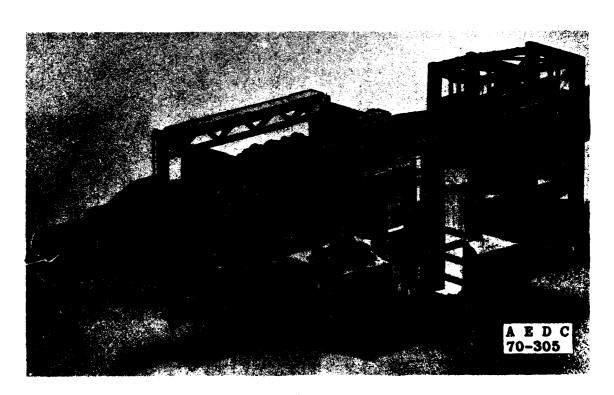
APPENDIX I

ILLUSTRATIONS

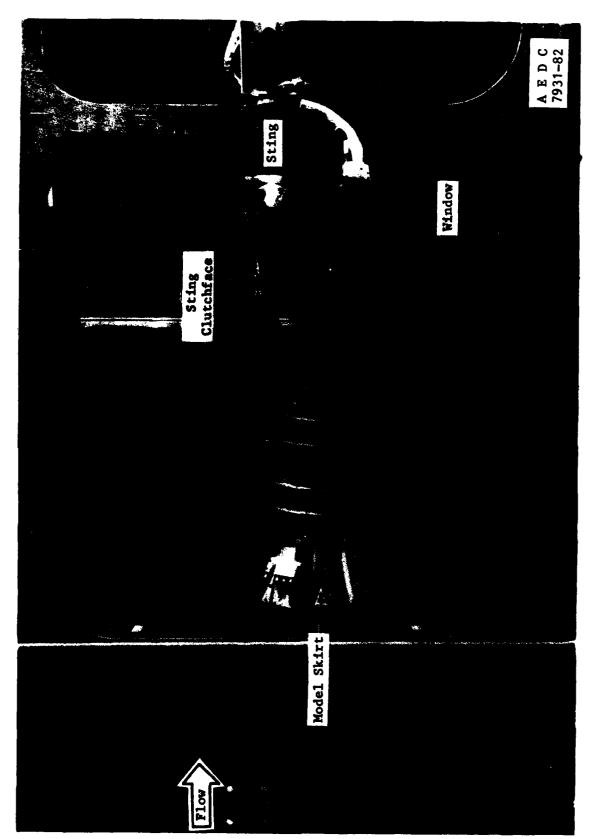


N.

a. Tunnel assembly



b. Tunnel test section Fig. 1 Tunnel A



S.

Ų.

8

E)

Figure 2. Shuttle Solid Rocket Booster Model in Tunnel A

T.

3

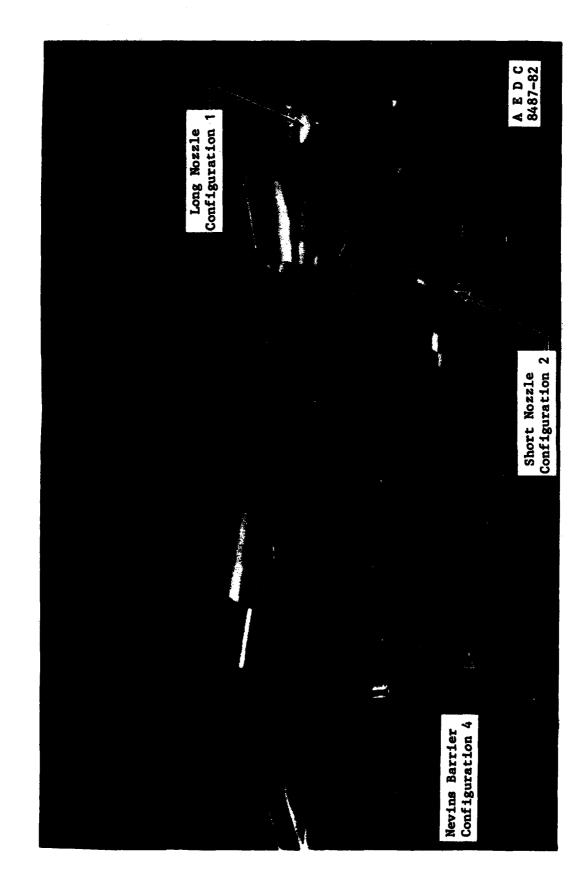
**

Figure 3. Installation Photograph in Tunnel A Tank

Figure 4. Tunnel Installation Sketch

DOOR EDGE

Z Z



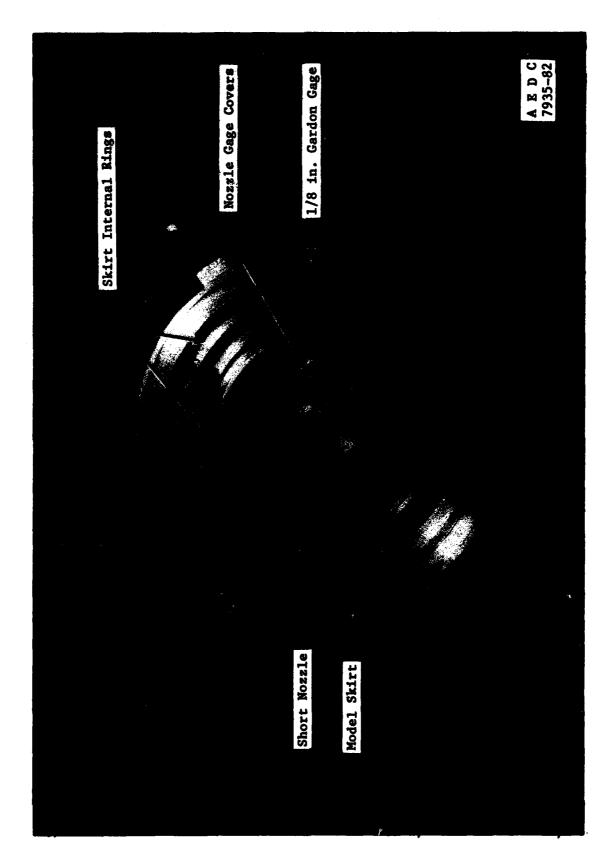
3

Ş

3

<u>ئ</u> ئ

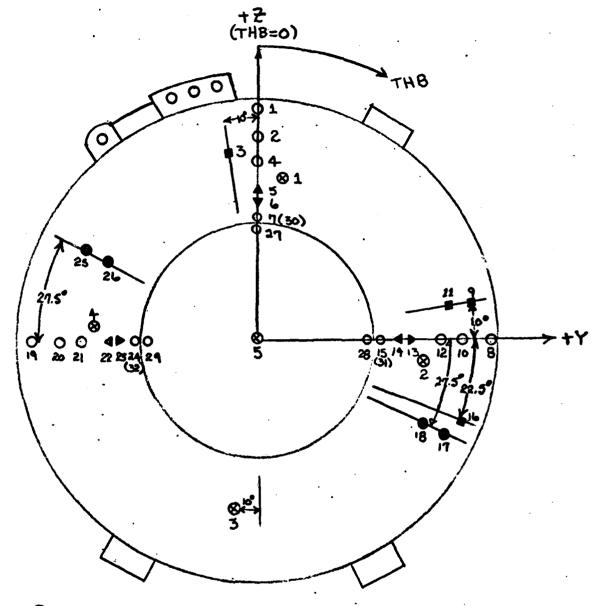
Figure 5. Model Configurations Tested



5

Q.S.

Photograph of Short Nozzle Configuration Showing General Gage Arrangement Figure 6.



Gardon Gages

Pressure

- O Facing aft on rings
- O On nozzle surface
- ▶ Chamber Dome
- Internal Skin ·
- Facing fwd on rings

a. View Looking Aft

Figure ? Model Instrumentation Sketch

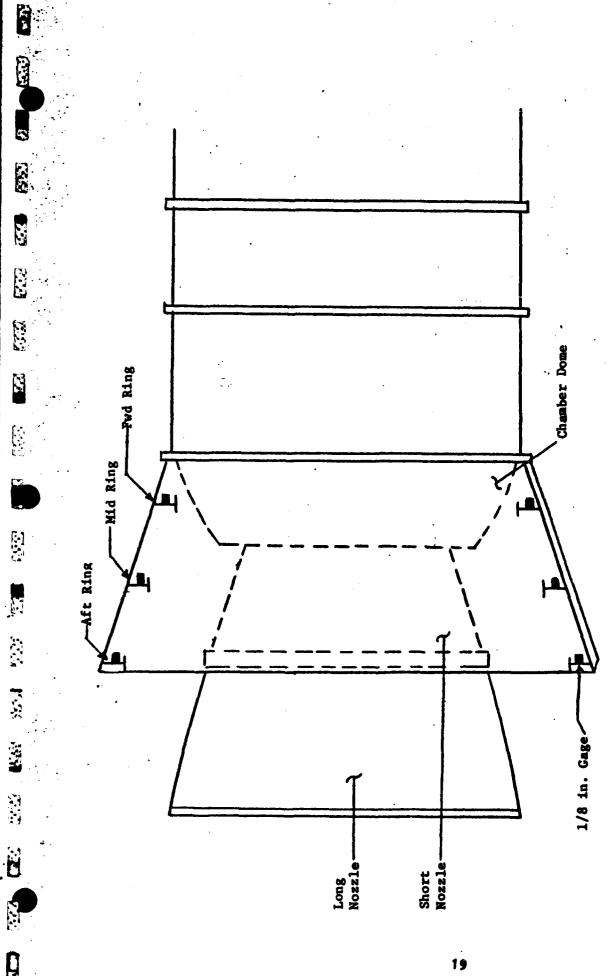
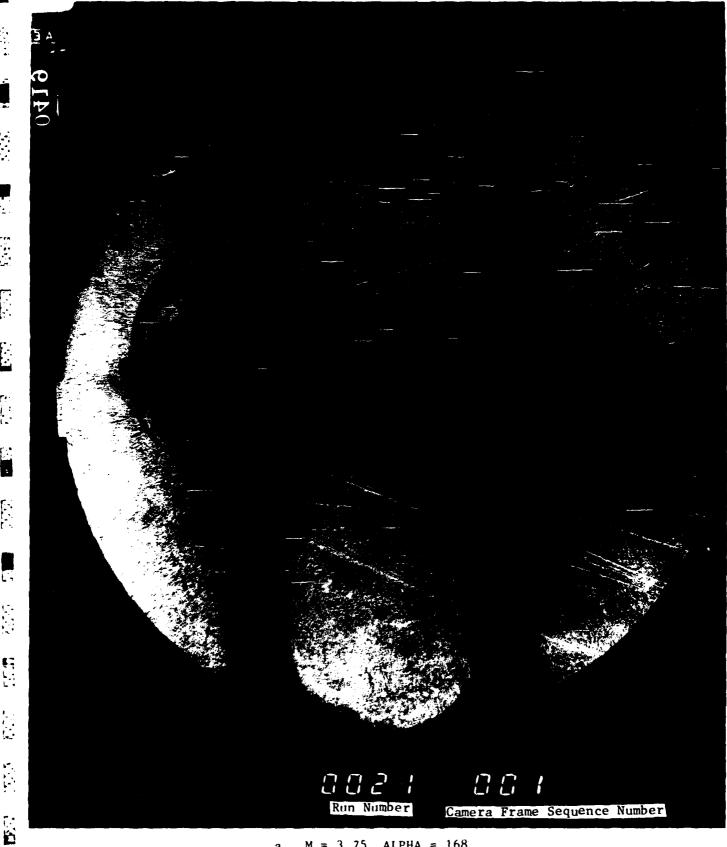


Figure 7. Concluded b. Side View



a. M = 3.75, ALPHA = 168

Figure 9. Shadowgraph Depicting Model Flow Field

0418 LF

D.

E

Ë

b. M = 3.75, ALPHA = 138
Figure 9. Concluded

APPENDIX II

TABLES

8

(). ()

The state of the s

33.6

Ë

THE REAL PORCE

The Party of the Party

TABLE 1. Data Transmittal Summary

The following items were transmitted to the User and Sponsor:

User	Sponsor
Leroy M. Hair	Peter Sulyma
Remtech, Inc.	ED-33
2603 Artie St.	NASA/MSFC
Suite 21	Huntsville, AL 35812
Huntsville, AL 35805	

Item	No. of Copies	No. of Copies
Test Summary Report	3	3
Final Data Package	2	2
70 mm Shadowgraph Stills rolls 0418, 0419, 0421	1 contact print 1 positive trans- parency	1 contact print 1 duplicate negative
Specimen Pretest Photos	1 each 8x10 prints	1 each 8x10 prints
Installation Photos	1 each 8x10 prints	1 each 8x10 prints

TABLE 2. ESTINATED UNCERTAINTIES
a. Basic Measurements

E

		STEADY-ST	77-5TA	ATE ESTIMATED	TED MEASUREMENT	EMENT*					
	7 Nyoeae	Precision Index ± (8)		3184 2 (8)	12	Teon T(B +	Uncertainty ±(B + tags)	į			Hethod of
Paraeler Designation	Jaconet 10 Seibeof	Dait of and	to serged gobesti	Percent of Selback	Dait of Manager of Benefit of Ben	Jesonat 20 Jesped	to tied orused toos	i	Mescuring Device	Beerding Device	Bystem Calibration
7,1044		0.027	8	2	·	±(0.25 + 0.014)	0.014)	9	Mell and Movell force belance pressure trans-	Digital Data acquist- tion system anilog- to-digital converter	In-place application of maltiple pressure levels mesured with pressure mesuring device calibrated in the Standards
EXTREMES PRESENTS (PRE?), aferons		ä	ž	2		±(105 + 20)	•	1000	Enetings vacuum		Comparison to fact- lity reference date
THE COS CHESTOR		1	98 ^	4 .	(3ee)x8x10=6) (3eet18e(ee)	-6, 4 ne)x8a10-6)]+ 10-8	3. 100	2 E	code generator	Digital data acquist Instrument lab call.	Instrument into cali- bration against Bureau of Standards
ŧ.		*	8	ŗ			•	9 07-0	Chromof O.Al umof O thermocouple	Doric temperature instrument digital mmitiplement	Thermocouple verification of NHS conformity/voltage substitution calib.
1,7(3-4)		1 4	8		"		•	3 5 36	se to 300 Fe-CF thermocuple	Low-level multiplem system	Voltage substitution calibration, sec- ondery standard
M0,14/16-3	.		*	•	*	•		. 973	Potatioanter	Metal data soquisi- tion system analog- to-digital converter	Meidemhain rotary encoder MOD 700 Resolution: 0.6000° Overall accuracy: 0.0010

TABLE 2. Concluded
b. Calculated Parameters

	STEADY-STATE ESTIMATED MEASUREMENT							
	Precision Index (8)			Bi	.as (B)	Uncertainty i(B + t ₉₅ 8)		
Parameter Designation	Percent of Reading	Unit of Measure-	Degree of Freedom	Percent of Reading	Unit of Mensure- ment	Percent of Reading	Unit of Measure- ment	Ranga
PT2,peia	0.69		30	0.20		1.58		A11
Q,peis	0.67		30	0.20		1.54		A11
×	0.49		30	0.48		1.46		A11
*		0.008 0.02	30 30		0+ 0+		0.016 0.02	3.75 0.5
ALPMA, deg		1			0+		2	A11
QDOT,BTU/ft ² -sec	2.0		30	4.0		8.0		1-3
				•				

Abernethy, R. B. et al. and Thompson, J. W. "Handbook Uncertainty in Gas Turbine Measurements."
AEDC-TR-73-5 (AD 755356), February 1973.
+Assumed to be zero

TABLE 3. Model Instrumentation

GAGE	THB	•
NO.	(deg)	LOCATION
1	0	Aft ring facing aft
2	0	Mid ring facing aft
3	350	Mid bay on skin
4	0	Fwd ring facing aft
3 4 5 6	2.5	Chamber dome side
6	357.5	Chamber dome facing aft
*7 (30)	0	Nozzle
8	90	Aft ring facing aft
9	80	Aft bay on skin
10	90	Mid ring facing aft
111	80	Mid bay on skin
12	90	Fwd ring facing aft
13	92.5	Chamber dome side
14	87.5	Chamber dome facing aft
*15 (31)	90	Nozzle ·
16	112.5	Aft bay on skin
17	117.5	Mid ring facing fwd
18	117.5	Fwd ring facing fwd
19	270	Aft ring facing aft
20	270	Mid ring facing aft
21	270	Fwd ring facing aft
22	272.5	Chamber dome side
23	267.5	Chamber dome facing aft
*24 (32)	270	Nozzle
25	297.5	Mid ring facing fwd
26	297.5	Fwd ring facing fwd
*27	Q.	Nozzle extension
*28	70]
*29	270	

PRESSURE GAGE NO.	THB (deg)	' LOCATION
1 2	10 100	Chamber dome facing aft
3	190	j
4	280	
5	0	Inside nozzle cavity

^{*} Denotes long nozzle gages

^() Denotes short nozzle gages

TABLE 4. Test Summary

	Runs 1-39 M = 3.75			Runs 40-68 M = 0.50			
RUN NO.	CONFIGURATION	ALPHA	PHI	RUN NO.	CONFIGURATION	ALPHA	PHI
1 1	2	180	90	35	1	138	300
1 2	1	168	, ,	36	i	126	1 1
1 3 1	1	162	*	. 37	1	114	1 1
3 4	Ì	168	270	38		180	
5 6 7 8 9	· •	150		39		162	
6		138	[[40		174	270.
7		126		42	'	162	
] 8	<u> </u>	114	1	43	· I	174	
		90	•	44	ľ	168	
10		150	300	45		150	
11		138	1 1	46] '	138	
12		126	ł t	47		126	
13	l l	168	li	48		114	
14		162	†	49		90	*
15		162	330	50		162	330
16]	150		51		150	
17	₹	126	1 1	52		126	1 1
18	4	16.2		53	1	150	300
19	4 .	180	♥ .	54		138	
2Q	1	180	270	55		126	
21		168	1 i	56		162	
22	i i	162	1 1	57	l l	168	i i
23		150	[[58	↑	180	🗡
24		138		59	2	138	270
25] .]	126		60	·	114	1)
26		114	Y	61		90	l
27	1 1	90	330	62	1	162	l
28		150		63]]	174	🛉
29	1.	126	1 1	64	1	162	330
30.	1 1	162		6.5		162	3Q0
31	1 1	162	300	66	1 1	180	l 1
32	1 1	168	1 1	67	1 1	138	1 1
33	1 1	174	1 1	68	T	114	🕇
34	▼	150	🛊	1	1	l	1

Configuration 1 - Long nozzle

Configuration 2 - Short nozzle

Configuration 3 - Long nozzle with Nevins barrier (not tested)

Configuration 4 - Short nozzle with Nevins barrier

TABLE 5. Heat Gage Calibration Factors
a. Runs 1 - 19

DATA REDUCTION CONSTANTS

24.27		ON CONSTANTS	CACE DTA
GAGE	C1	KG	GAGE DIA
NO.	(BTU/ft ² -sec/mv)	(*R/mv)	(in.)
1	3.03	8,5	0.125
2	1.85	5.2	0_125
3	2.59	7.3	0.125
2 3 4 5 6 8	1.86	5.2	0.125
5	2.31 ·	6.5	0.125
6	1.78	5.0	0.125
8	2.38	7.8	0.125
9	0.653	4.4	0.250
10	2.66	7.4	0.125
11	0.921	6.3	0.250
12	2.66	7.4	0.125
13	1.86	5.2	0.125
14	2.90	. 8.1	0.125
16	0.849	5.8	0.250
17	2.23	6.2	0.125
18	1.95	5.5	0.125
19	1.95	5.5	.0.125
20	2.36	6.6	0.125
21	2.04	5.7	0.125
22	1.83	5.1	0.125
23	2.25	6.3	0,125
24	0.817	5,6	0.250
25	2.06	5.8	0.125
26	2.41	6.7	0.125
30	0.647	4.4	0.250
31	0.685	4.7	0.250
32	0.704	4.8	0.250
			1
		<u> </u>	

NOTE: The change in calibration factor for a selected gage resulted from gage replacement during the test.

TABLE 5. Continued
b. Runs 20 - 39

DATA REDUCTION CONSTANTS

	DATA REDUCTION		
GAGE NO.	C1 (BTU/ft ² -sec/mv)	KG (*R/mv)	GAGE DIA (in.)
			
1	3.03	8.5	0.125
1 2	3.14	8.8	0.125
3	2.59	7.3	0.125
2 3 4	1.86	5,2	0.125
	2.31	6.5	0.125
	1.78	5.0	0.125
7	0.669	4.5	0.250
6	2.38	7.8	0.125
5 6 7 8	0.653	4.4	0,250
10	2.66	7.4	0.125
11	0.921	6.3	0.250
12	2.66	7.4	0.125
13	1.86	5.2	0,125
14	2.90	8.1	0.125
15	0.647	4.4	0.250
16	0.849	5.8	0.250
17	2.38	6.7	0,125
18	1.95	5.5	0.125
19	2.45	6.9	0.125
20	· 2.36	6,6	0.125
21	2.04	5.7	0.125
22	1,83	5.1	0.125
23	3.43	9,6	0,125
24	0.817	5.6	0.250
25	2.06	5,8	0.125
26	2.41	6.7	0,125
27	0.599	4,1	0,250
28	0.784	5,3	0,250
29	0.715	4,9	0,250

TABLE 5. Concluded c. Runs 40 - 68

DATA REDUCTION CONSTANTS

<u>. </u>	DATA REDUCTION	CUNSTANTS	
GAGE	C1	KG	GAGE DIA
NO.	(BTU/ft ² -sec/mv)	(°R/mv)	(in.)
1	3.03	8.5	0.125
2	3.14	8.8	0.125
3	2.59	7,3	0.125
1 2 3 4	3.19	8.9	0.125
5,	2.31	6.5	0.125
6	1.78	5.0	0.125
7	1.07	3.6	0.250
8	3.08	8.6	0.125
9	0.653	4.4	0.250
10	2.66	7.4	0.125
11	0.921	6.3	0.250
12	2.66	7,4	0.125
13	1.86	5.2	0.125
14	2.90	8.1	0.125
15	1.18	4.0	0.250
16	0.849	5.8	0.250
17	2.38	6.7	0,125
18	1.95	5.5	0.125
19	2.45	6.9	0.125
20	2.36	6.6	0.125
21	2.63	7.4	0.125
22	1.83	5.1	0.125
23	3.43	9,6	0.125
24	1.10	3.7	0.250
25	2.06	5.8	0.125
26	2.41	6.7	0.125
27	0.533	4.7	0.250
28	1.16	3.9	0.250
29	1.05	3.6	0.250
30	0.284	4.4	0.250
31	0.685	4.7	0.250
32	0.704	4,8	0.250

APPENDIX III

SAMPLE TABULATED DATA

C DIVISION FILLS BENICES C DIVISION KANNAS GAS DYBANICS FACI GLO-AIR FORCE STATION, TE A/MENTECH SPB INTERNAL ME	FIRED SERVICES, DYSARICS FACIL CE STATION, TEL PD INTERNAL WEL	5, 18C. 1617 2005888 EATING	. 8	•	• • •		•		· · · · · · · · · · · · · · · · · · ·		TINE CONTRACTOR	COMPUTED 12:21:16 RECORDED 10-10:20 RECORDED 19:00:20 CT WOMBER V A 18:	***
CONFIGURATION SWORT HUBILE	3 w	# 2 0	HACH BUNDER 3.75	(7812) (4.11)	 75.7	ALPHA (0EG)	765 (056)	ALP81 AL (DEG) (0	10EG) (0EG)				
(PSIA) 5.925E-01	(P818) 5.83		(F7/8EC). 2567.5	CLBN/FT3) 6.199E-03	•	NU (LBF-SEC/FT2) 1.570E-07	RE (77-1) 4.1688+06		H-BG (BTU/FT2-SEC-R) 4.046E-03		PT3 (PSIA) .1016+01	PSKT (PSIA) 1.086E+01	
	10 (524)	TAN DEGR.)	TAW/TT	H(TAM) (BTU/FT2-6KC-R)	H(TAW) /FT2-BEC-F	Br(TAN)	H(TAW)/ H-56	H(TAN)/ PT2++.8	H(TAN)/ PBKT**.	, 11.0v	SR) (DEGR)	2	
. M	100.0	766.6	1.0039	1.00	.3698-02	2.1525-03	2.687E+00 3.385E+00				560.2 690.5 601.6 705.0		
	92.5	729.7	1.0170	1.76	.7616-02	7.0665-03	7.582E+00 4.352E+00						•
	200	740.7	E 2000 0		3495-02	2.6716-03	3.3358+00						
	10.0	757.3	1.0194	7	1468-02	2.2695-03	2.633£+00	•					•
	0.00	76.6	1.0443	~ •	5.858E-03	1.3585-03	1.6957+00			<u>.</u>			
ė		739.2	0.000		1.383E-02 1.430E-03	1.6696-03	3.418E+00 2.084E+00		N		552.2 552.6	10-16-01	
117.5	27.5	742.9	- 9990		1.463E-02	2.897E-03	3.617E+00	2.140E-03 1.055E-03	3 2.220 6-03	•		10-100 C	
	0.00	735.9	0	200	2.2016-02	4.5165-03	5.6398+00		-			9.965E-01	
270.0 18	177.5	724.4	0.9741	2.07	2.070E-02	4.0978-03	5.116E+00	7 (7) =	3 3.140F=03			9.974E-01	
3	152.5	730.0	0.924		1.770E-02 1.242E-02	3.504E-03 2.459E-03	4.376E+00	. ~~	. ~ ~		563.4 726.2	9.9766-61	
Ĕ	0.0	740.1	1.0059		1.0436-02	2.0656-03	2.579£+00	_	1,5036-03	•			

Ď

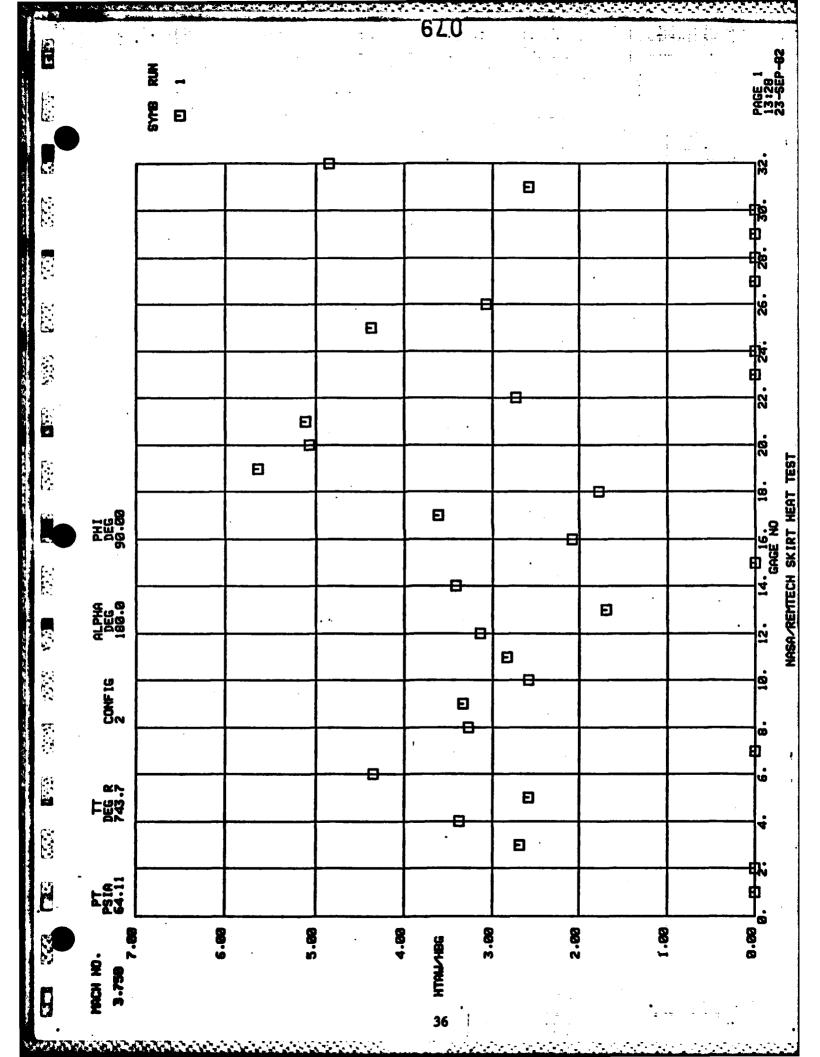
THE PROPERTY SHAPPING THERETON THE CONTROL

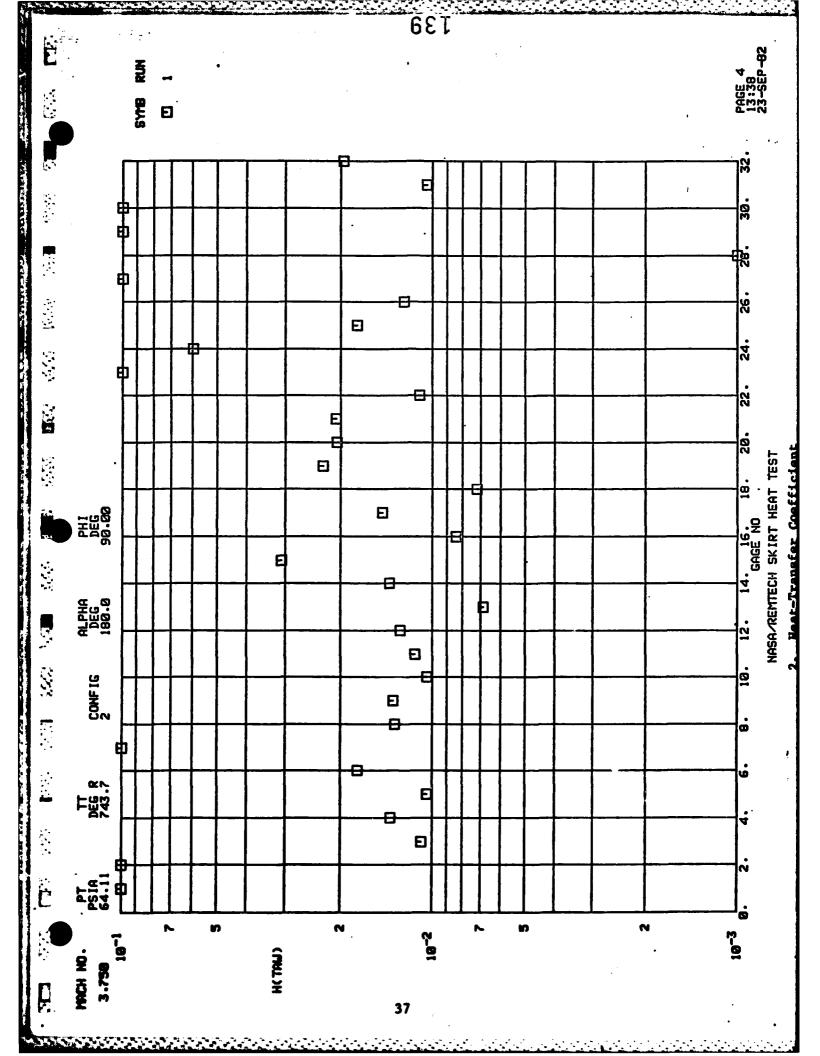
NVIN-CALADAM FIELD SERVICES, INC.
ESC DIVISION
DE EXAMAM GAS DYMANICS FACILITY
MODES AIM FORCE STATION, TEMBESEE
AAAAMITEER DE INTERNAL MEATING

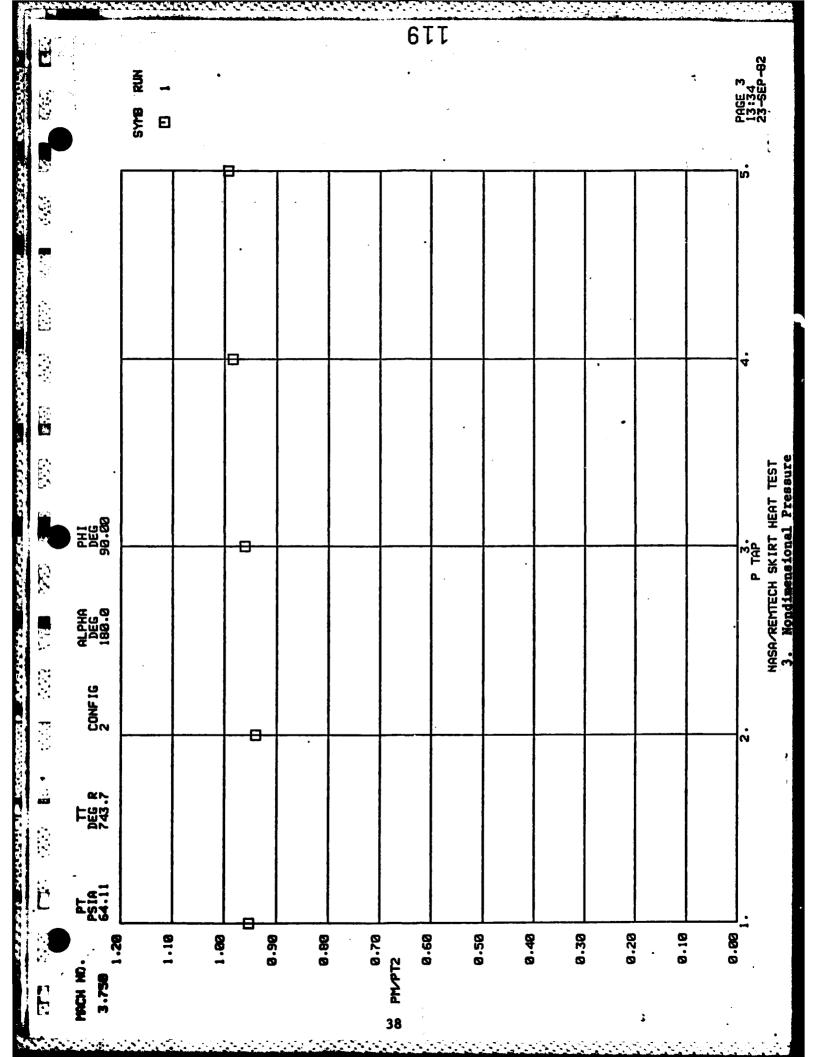
	CONTIONAT	§ 4	RACH RUHBER 3.78		(DEGR.) 743.7	ALPHA (DEG) 100.0	A CONTRACTOR	ALPB1	ALP52 (0EC) 6.0	0.00 0.00 0.00	-	•
- 5 5 6 5	(PSIA) (PS 5.925E-01 5.	. 65.83 6.83	(F7/8EC) 2867.5	RMO (LBF/FT3) 8,199E-93	_	KU (LBF-8EC/F73) 1,570E-07	nr (rT-1) 4.1686+06	*	#-B6 (BTU/TT2-BEC-R 4,046E-03		(PSIA) 1.101E+01	1.00 1.00 1.00 1.00 1.00
3	£	1	E	PH/PT2	(PT2-PH)/PT	1)/PT2						
Į		45.04	(*618) 04876+01 04856+01	9.5261E-01 9.4046E-01		4.7194E-02 5.9137E-02						
-		-	.05776+01	9.6160E-0		99K-02						
,		-	10-36260	9.93006-0			•					

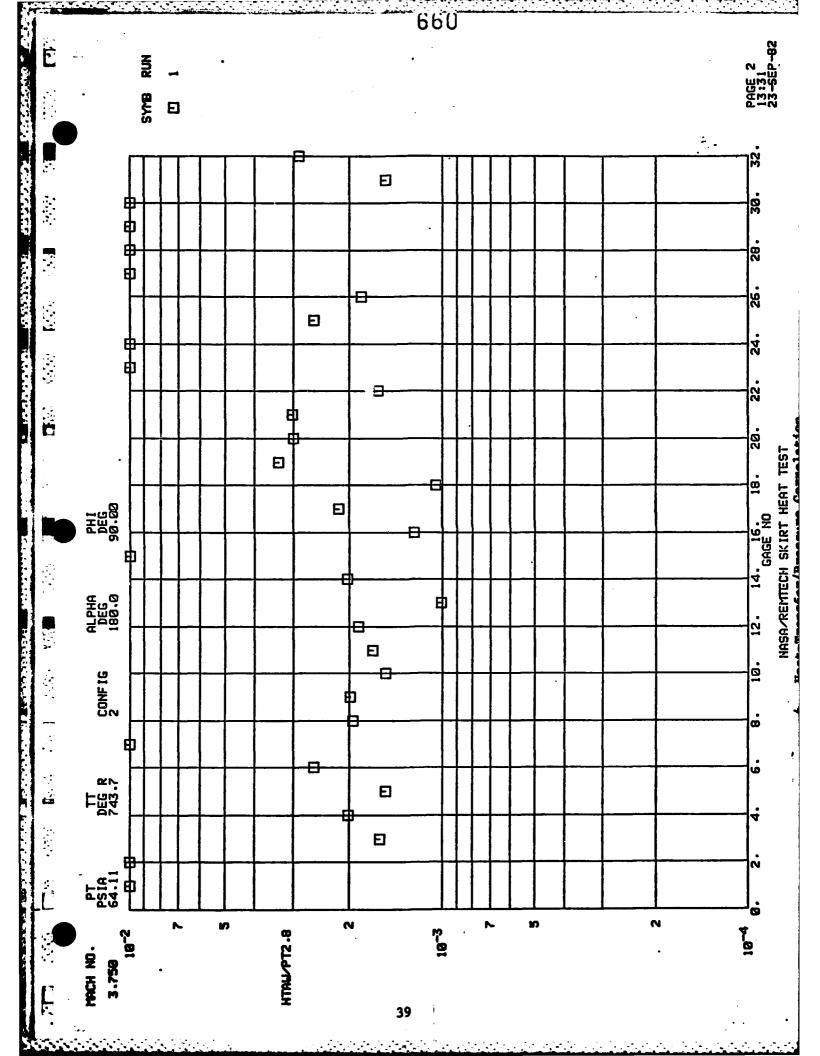
APPENDIX IV SAMPLE PLOTTED DATA

C









APPENDIX V

THEORETICAL METHOD FOR COMPUTING LOCAL HEAT TRANSFER AND RECOVERY TEMPERATURE ON A YAWED CYLINDER

APPENDIX V

A theoretical method based on Ref. 2 was used to compute stagnation line heat-flux reference values (H-BG) for a yawed cylinder. This reference was calculated from the equation:

H-BG = 0.152
$$\left[\frac{V \sin(LAMDA)}{Mu-BG}\right]^{0.6} \left[(RHO*)(Mu*)\right]^{0.8} \left[DUDX\right]^{0.2}$$
, BTU/ft²- (1)

where

$$LAMDA = |ALPHA - 90| (2)$$

If ALPHA > 175; set LAMDA = 85 deg
If ALPHA < 95; set LAMDA = 5 deg

DUDX = 321.11
$$\left[TE (1.0 - PRAT) \right]$$
 , 1/sec for cylinder of radius = 2.19 in. (3)

where:

$$TE = TT - V \left[sin (LAMDA) \right]^{2} / 12012$$
 (4)

$$MN = M \cos (LAMDA)$$
 (5)
If $MN \ge 1$

$$PRAT = (1.2 \text{ MN}^2)^{-3.5} \left[(7 \text{ MN}^2 - 1)/6 \right]^{2.5}$$
(6)

If MN
$$\leq 1$$
, PRAT = $(1 + \frac{MN^2}{5})$ (7)

$$RHO* = 0.0838 P/[(T*)(PRAT)]$$
 (8)

$$T* = 264.75 + 0.38 TE + 0.22 (TAW)_{RG}, ^{\circ}R$$
 (9)

$$(TAW)_{BG} = T + \left[\cos^2(LAMDA) + 0.897\sin^2(LAMDA)\right] \frac{v^2}{12012}, ^{\circ}R$$
 (10)

$$Mu-BG = 7.30779 \frac{TT^{1.5}}{TT + 198.7} \times 10^{-7}$$
, slugs/ft-sec (11)

$$Mu^* = 7.30779 \frac{T^{*1.5}}{T^* + 198.7} \times 10^{-7}$$
, slugs/ft-sec (12)

NOTE: Beckwith-Gallagher equations supplied by REMTECH

